

# Yakovlev DB decision No Б-46/52-11

## Yak-52 aircraft elevator 525100-80-3 sector replacement



1. Remove and dismantle elevator sector 525100-80;
2. Prepare tubular pivot and fixing bolt;
3. Prepare new repair sector from the steel 30ХГСА;
4. Perform connection on the pivot either of sectors;
5. Fix sectors using fixing bolt, drill holes and ream to the size of the bolts.

